





Work Order ID 98637

\*98637\*

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Item ID: D3183-045

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearing Assembly

Start Date: 3/18/13

Start Qty: 15.00

\*15\*

Cust Item ID:

Required Date: 3/18/13

Req'd Qty: 15.00

\*15\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

MLJ 13-03-19

U130319

# Picklist Print

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Work Order ID: 98637

Parent Item: D3183-045

Parent Item Name: Bearing Assembly

Start Date: 3/18/13

Required Date: 3/18/13

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP A04.02.18New issueKJ/DS

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3183-5<br>Bearing              |                        | Manufactured  | No          |                     |                  | 110             | Each               | 106.0000       | 1           | 15           |               | 80 13/03/18    |        |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST235B   | 106     |          |
| 74851    | 1       |          |
| 77831    | 1       |          |
| 81506    | 19      |          |
| 89617    | 1       |          |
| 97350    | 84      |          |

~~MDEL RIN R1.000~~  
Delrin Round Bar 1"

N/A

Purchased

No

130

f

13.5730

0.0333

0.5257895

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MAT018   | 13.573  |          |
| 124942   | 13.573  |          |

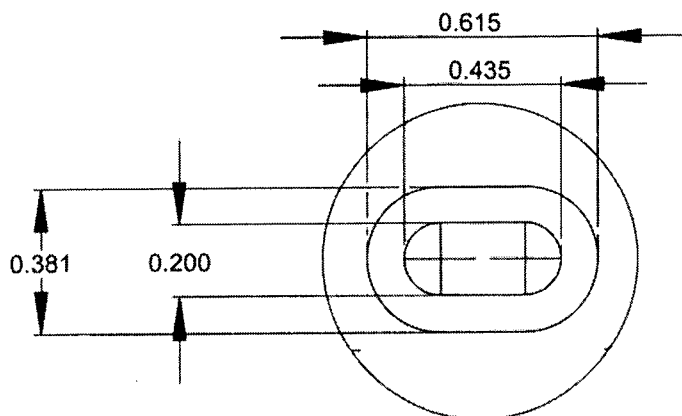
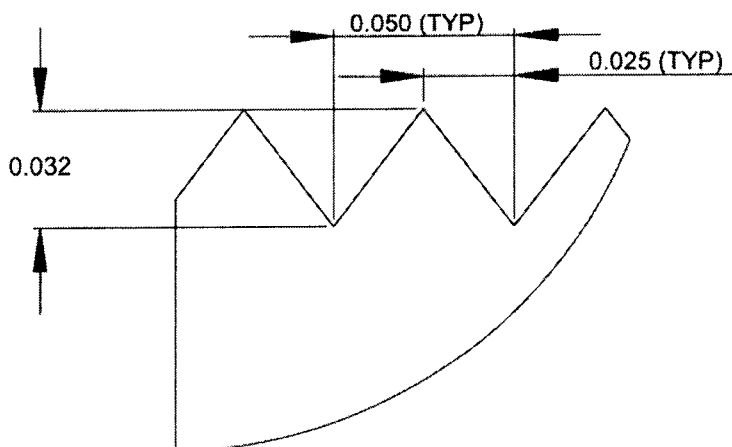
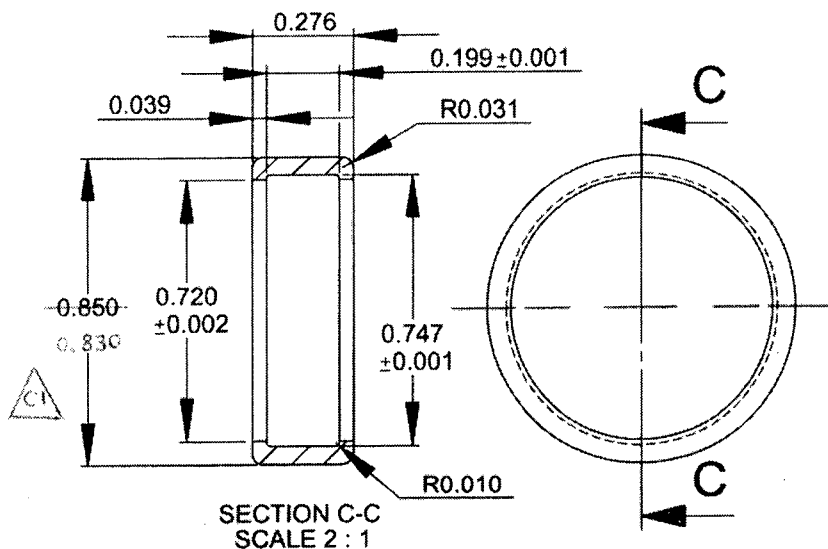
B 97934

20 13/03/18

#D3183-9

**DART**

|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br><b>D3183</b>                              | REV. C<br>SHEET 4 OF 4 |
| DATE<br><b>04.02.17</b>       |                                | TITLE<br><b>BRACKET ASSEMBLY</b>                         | SCALE<br>1:1           |

**DETAIL A (2 : 1)****RELEASED**  
04-03-01 *[Signature]***DEO ATTACHED***W/O 28632***DETAIL B (20 : 1)****D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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